

wood technology profile



MAIN APPLICATION FIELDS



wood technology

Wood technology applications and processings



chairs and bent parts





caravan



urniture



window and door frames



building industry



gunstocks and carved parts



doors



wood perfection







CNC MACHINING CENTRES











| Linear axes | | | |
|------------------------|---|------------------------|-----------|
| | Х | 3600 mm ÷ 6000 mm | 80 m/1' |
| | Υ | 1800 mm ÷ 2600 mm | 80 m/1' |
| | Ζ | 1200 mm | 70 m/1' |
| Rotating axes | | | |
| | в | ± 120° | 9000 °/1' |
| | С | ± 270° | 9000 °/1' |
| 5-axes operating units | | | |
| Power (S1) | | 12 Kw / 15 Kw | |
| Tool changer magazine | | | |
| | | 8 ÷16 utensili / tools | |

Karat

| Working plane | from 1 x 1860 x 1560 mm up to 2 x 3120 x 3120 mm |
|---------------|---|
| Y | 100 m/1' 100 m/1' 20 m/1' ÷ 30 m/1' |

| Working plane | | | |
|---------------|--------|---|---------------------|
| 01 | Depth | | 1530 mm ÷ 2750 mm |
| | Length | | 3500 mm ÷ >12000 mm |
| Speed | | х | 100 m/1' |
| opood | | Υ | 100 m/1' |
| | | Ζ | 20 m/1' ÷ 30 m/1' |

Pentax

| - ornease | | | |
|------------------------|---|---------------------|-----------|
| Linear axes | | | |
| X | (| 3600 mm ÷ 7500 mm | 80 m/1' |
| Y | 1 | 1580 mm | 80 m/1' |
| Z | 2 | 600 mm | 30 m/1' |
| Rotating axes | | | |
| В | 3 | ± 120° | 9000 °/1' |
| C | | ± 270° | 9000 °/1' |
| 5-axes operating units | | | |
| Power (S1) | | 12 Kw | |
| Tool changer magazine | е | | |
| | | 20 utensili / tools | |
| | | | |

Pro Evolution Twin





Pro Evolution Twin

| Overall dimensions | | | | |
|---|---|--|--|--|
| Width | 9300 mm ÷ 11600 mm 10800 mm 3000 mm | | | |
| Blank size(Length-Section) | | | | |
| | 190 mm - 22x40 mm 6000 mm - 120x250 mm | | | |
| Operating units | | | | |
| Power - Max rotation Connection Tool maxØ Tool max length (spindle nose) | HSK 63E 350 mm | | | |
| Tool changermagazine | | | | |
| Max | 84 tools | | | |

PMT

| PIVII | | | |
|------------------|-------------|--|-------------------------------|
| Linear axes | | | |
| | X Y Z | 10500 mm ÷ >60000 mm 4400 mm ÷ 9000 mm 1200 mm | 80 m/1' 80 m/1' 30 m/1' |
| Rotating axes | | 1 | |
| _ | В | ± 110° | 9000 °/1' |
| | С | ± 300° | 9000 °/1' |
| 5-axes operati | ng uni | its | |
| Power (S1) 28 Kw | | 28 Kw | |
| Tool changer i | magaz | ine | |
| | | 20 utensili / tools | |

Possibility to have an additional operating unit for blade ø 1080 mm

SPECIAL

CMS CMS wood technology

Over 30 years of custom solutions

CMS mission is written in its name (Costruzione Macchine Speciali, construction of special machines), that is finding the most suitable production solution, together with the Customer. The pictures hereby represent only part of the machining centres specially designed and successfully manufactured to meet customers' requirements.











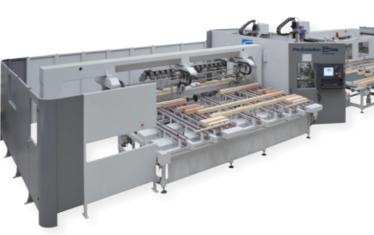




SOLUTIONS FOR INLINE PRODUCTION

PRODUCTION OF PRE-FINISHED COMPONENTS FOR WINDOW AND DOOR FRAMES





PRODUCTION OF STRAIGHT BEAMS





Pro Evolution



N°. of windows produced in 8 hours (prefinished mode)

thickness 68 mm

double openers (no.12 parts - air 12) counter profile and dowels

Pro Evolution 1 | 30 Pro Evolution 2 60 Pro Evolution 3 80

Productivity refers to a window with: dimension 1,300 x 1,400 mm



Suprema

| piece |
|--|
| 45 x 45 mm 300 x 650 mm 18000 mm |
| orkpiece |
| 300 x 3000 mm 2400 mm |
| 2400 11111 |
| |

Possibility to have an additional operating unit for blade ø 920 mm

THE COMPANY

VCGENBS-0212E



Founded in1969, CMS SpA is the head of CMS Industries, a brand name that brings together 3 companies, has reached a turnover of 100 millions Euros, with 4 subsidiaries and a worldwide sales network. CMS Industries products, CNC machining centres, thermoforming machines, CNC cutting robots, waterjet systems, compete to produce space shuttles, military and civil aircrafts, Formula 1 cars, competition and road vehicles, America's Cup boats, yachts, wind power generators,

joining together processing quality and precision,

studied technology based on the customer's needs, able to cover several production phases, but also optimized for every single process.







www.cmsindustries.it





Technical data are not binding and may be changed by CMS without prior notice.



CMS S.p.A.

Headquarters via A. Locatelli, 49 24019 Zogno (BG) Italy Tel. +39.0345.64111 Fax +39.0345.64280 info@cmsindustries.it